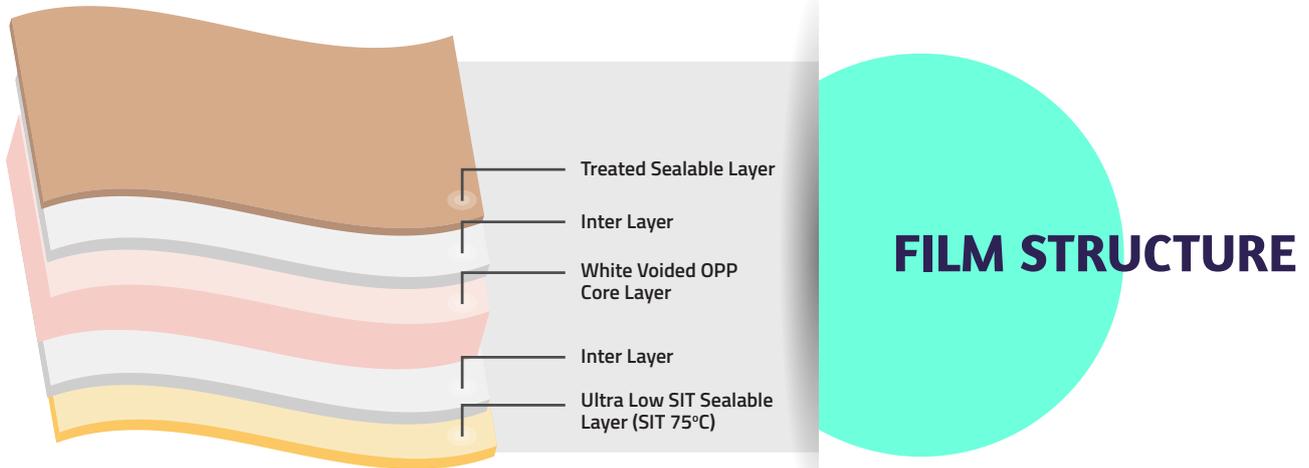


B-PLS

Ultra Low SIT White Voided Sealable BOPP Film

B-PLS is a white voided film with one side heat sealable treated and other side ultra low SIT.



THE BIG DIFFERENTIATORS



Ultra Low SIT & High Hot Tack

Excellent runnability at high speed HFFS m/c with good operating efficiency (minimal wastage & downtime).



Unique Value Proposition

An interesting alternative in cold seal applications.



High Gloss

Imparting richness & quality image to the brands.



Outstanding Opacity & Whiteness

Elegant print graphics & protection to sun light.



Good Antistatic & Slip

High performance on HFFS & VFFS m/c.

KEY FEATURES:

- Excellent opacity
- Good aesthetics
- Ultra low SIT
- High & broad hot tack
- Controlled COF on sealing side

APPLICATIONS:

- Specially designed for high speed FFS
- Snacks and confectionary
- Biscuits, cookies and crackers

PROPERTIES		TEST METHOD (ASTM)	UNIT	TYPICAL VALUES			
THICKNESS		Internal	Micron	25	30	35	40
			(Gauge)	100	120	140	160
FILM DENSITY		D-1505	gm/cc	0.74			
GRAMMAGE		Internal	gm/m ²	18.5	22.2	25.9	29.6
YIELD		Internal	m ² /kg	54	45	38.6	33.7
			in ² /lb	37962	31635	27136	23691
TREATMENT LEVEL		D-2578	dyne/cm	38			
COEFF OF FRICTION (UTR/UTR)	Dynamic	D-1894	-	0.30±0.05			
TRANSMITTANCE		D-1003	%	24	22	20	18
GLOSS (at 45°)		D-2457	Unit	84	82	80	78
TENSILE STRENGTH AT BREAK	MD*	D-882	kg/cm ²	700			
	TD*			1300			
	MD*		(KPsi)	9.9			
	TD*			18.5			
ELONGATION AT BREAK	MD*	D-882	%	180			
	TD*			50			
LINEAR SHRINKAGE (max) (5 Minutes at 130°C)	MD*	D-1204	%	6.0			
	TD*			3.0			
HEAT SEAL INITIATION TEMPERATURE		Internal	°C	75			
HEAT SEAL STRENGTH	(Min.)	Internal	gm/25mm	275	300	325	350
WATER VAPOUR TRANSMISSION RATE (38°C & 90% RH)		F-1249	gm/m ² /day	7.2	6.9	6.7	6.2
			(gm/100 in ² /day)	0.46	0.45	0.43	0.40
OXYGEN TRANSMISSION RATE (23°C & 0% RH)		D-3985	cc/m ² /day	2600	2400	2200	2000
			(cc/100 in ² /day)	168	155	142	129

Ref no QAD UFLI S/20 – B 33/1

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use within 6 months from date of dispatch.

FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customers to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

**TDS issued on 01-04-2020. All previous versions of this grade are invalid.

FlexFilms

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